

68LX, 68JX, 68CL, 68CJ Super Chisel® Saw Chain



.404" Chisel Saw Chain – Efficient and Sharp Out of the Box

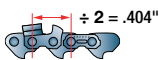
Features exclusive to OREGON®



Cutter Style



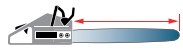
Chain Pitch



Chain Gauge



Recommended Bar Length



20" and LONGER (50 cm)

Recommended Saw Sizes



Use with gasoline-powered saws
4.0 cu. in and LARGER (65 cc)

Recommended uses



Professional

FEATURES

Advanced grind geometry

Blued cutters

Tumbled parts

Optimized Cutter Thickness

Equal Pitch Chassis

LubriLink™ tie straps

Top-plate witness mark

BENEFITS

- "Woods Ready" out of the box
- Great results in all cutting modes
- Extreme cutting efficiency, less feed force required

- Superior corrosion resistance
- Base-cutter hardness consistency

- Smooth finish
- Improves joint articulation, combats tight joints

- Fast cutting, more efficient, improved chip flow, and easier filing

- Optimizes cutter height and efficient kerf width

- More oil stays where it's needed: on the chain

- Sharpening is easy and consistent every time and serves as end-of-life indicator.

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GRINDING INSTRUCTIONS

	Set-up	Step A	Step B	Step C	Step D	Sharpening Tools		
	Wheel Thickness 	Vise Rotate Angle 	Vise Tilt Angle 	Head Tilt Angle 	Depth Gauge Setting 	Depth Gauge Tool** 	5-3/4" Grinding Wheel 	4-1/8" Grinding Wheel
68LX, JX	3/16"	25°	10°	55°	.030"	22291	OR 534-316	OR 4125-316
68CL, CJ	—	15°	45°	—	.030"	22291	—	—

* When using an OREGON® file guide, ALWAYS hold it level, 0°, flat on the Top Plate

** OREGON® Depth Gauge File (flat file) P/N 12211 must be purchased separately for use with OREGON® Depth Gauge Tools.

*** Square Ground Filing: A 15° cutting edge is the result when the file is held at 45° top plate angle and 45° down angle.

FILING INSTRUCTIONS

	Set-up	Step A	Step B	Step C	Step D	Sharpening Tools		
	File Diameter 	Top Plate Angle 	Down Angle* 	Side Plate (Hook) Angle 	Depth Gauge Setting 	Depth Gauge Tool** 	File Guide 	Files (2, 6, or 12 PACK)
68LX, JX	7/32"	25°	10°	60°	.030"	22291	31686	40458 (2), 70502 (12)
68CJ, CL	—	45° ***	45°	—	.030"	22291	Files and guides are not available for square-ground chain	

WARNING



Failure to follow filing instructions can increase the level of kickback which can result in severe injury to the saw operator or bystanders.

- * Do not exceed the depth-gauge setting shown above.
- * Always file depth gauges back to their original rounded or ramped shape after lowering.

WARNING



OREGON® 68LX, 68JX, 68CL, 68CJ Super Chisel® chain may be capable of kickback that could result in serious injury to the saw operator or bystanders. Although these chains have features designed to reduce kickback energies, these are NOT low-kickback chains. Do not use OREGON® 68LX, 68JX, 68CL, 68CJ Super Chisel® chain unless you have experience and specialized training for dealing with kickback. Saw chain with lower kickback potential is available.

MAINTENANCE TOOLS

OREGON	FILE SIZE	ASSEMBLED FILE GUIDE	ROUND FILES	DEPTH GAUGE TOOL, .030"	FLAT FILE	GRINDER WHEEL, 5-3/4"	GRINDER WHEEL, 4-1/8"
68LX, JX	7/32"	31686 (EA.)	70502 (12-PK.) 40458 (2-PK.)	22291 (10-PK.)	12211 (12-PK.)	OR534-316	OR4125-316
68CL, CJ	—	—	—	22291 (10-PK.)	12211 (12-PK.)	—	—

CUTTER SEQUENCE & GRIND

OREGON	SEQUENCE	GRIND
68LX	Standard	Round
68JX	Skip	Round
68CL	Standard	Square
68CJ	Skip	Square

CHAIN REPLACEMENT PARTS

OREGON	LEFT-HAND CUTTER	RIGHT-HAND CUTTER	TIE STRAP	PRESET TIE STRAP	DRIVE LINK
68LX	521090	521091	521092	521093	521095
68JX	521090	521091	521092	521093	521095
68CL	533513	533514	521092	521093	521095
68CJ	533513	533514	521092	521093	521095

NOTE: Individual parts packages contain 25 pieces.

For more information on these and other OREGON® products, contact your authorized OREGON® distributor, or:

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